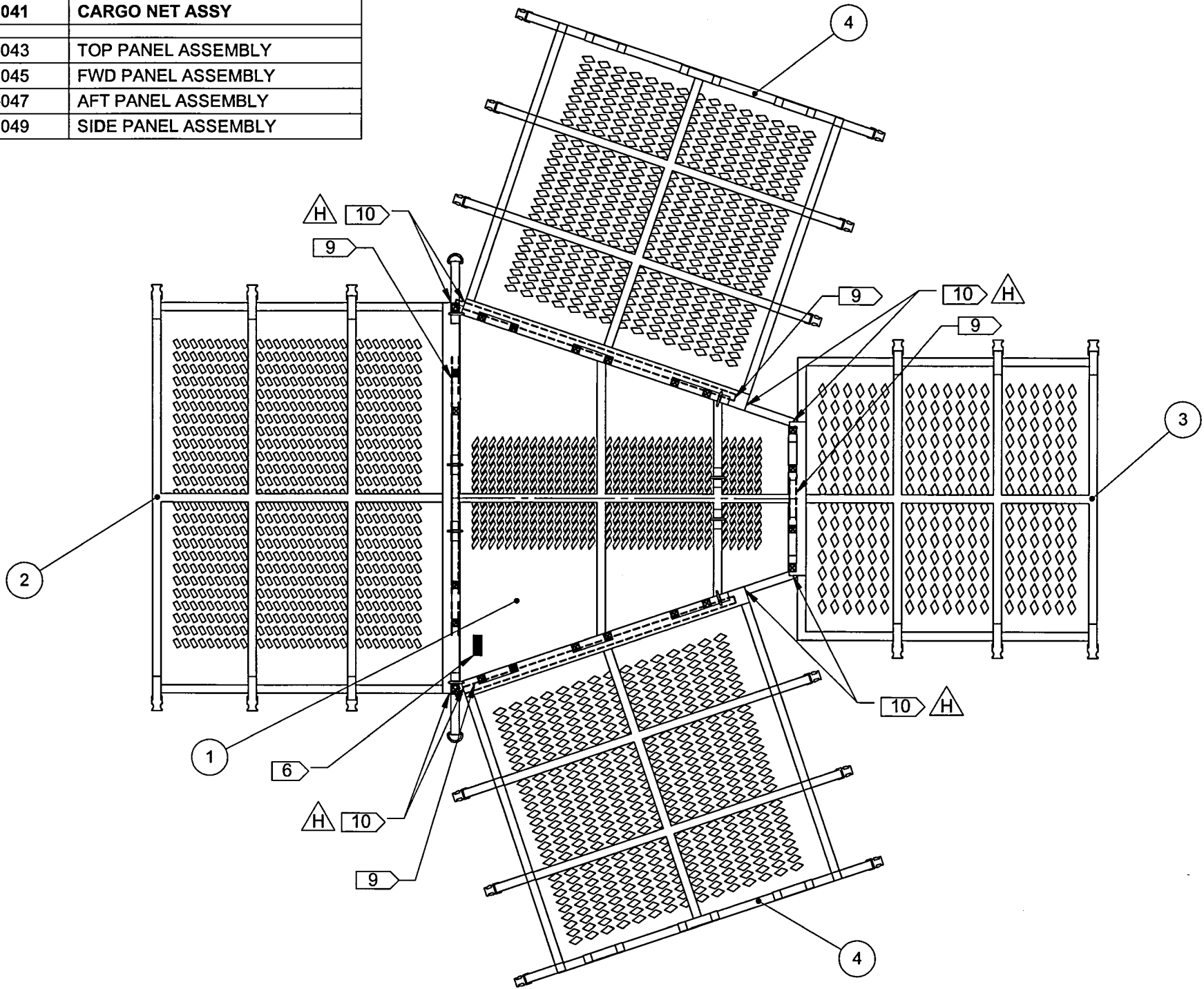


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5366-041	CARGO NET ASSY
1	1	D5366-043	TOP PANEL ASSEMBLY
2	1	D5366-045	FWD PANEL ASSEMBLY
3	1	D5366-047	AFT PANEL ASSEMBLY
4	2	D5366-049	SIDE PANEL ASSEMBLY

TABLE 1:TOLERANCES	RANGE
+/- 0.13	0<2"
+/- 0.25	2<10"
+/- 0.50	10<20"
+/- 0.63	20<40"
+/- 1.5%	>40"
+/- 5	ANGLES



D5366-041 CARGO NET ASSY

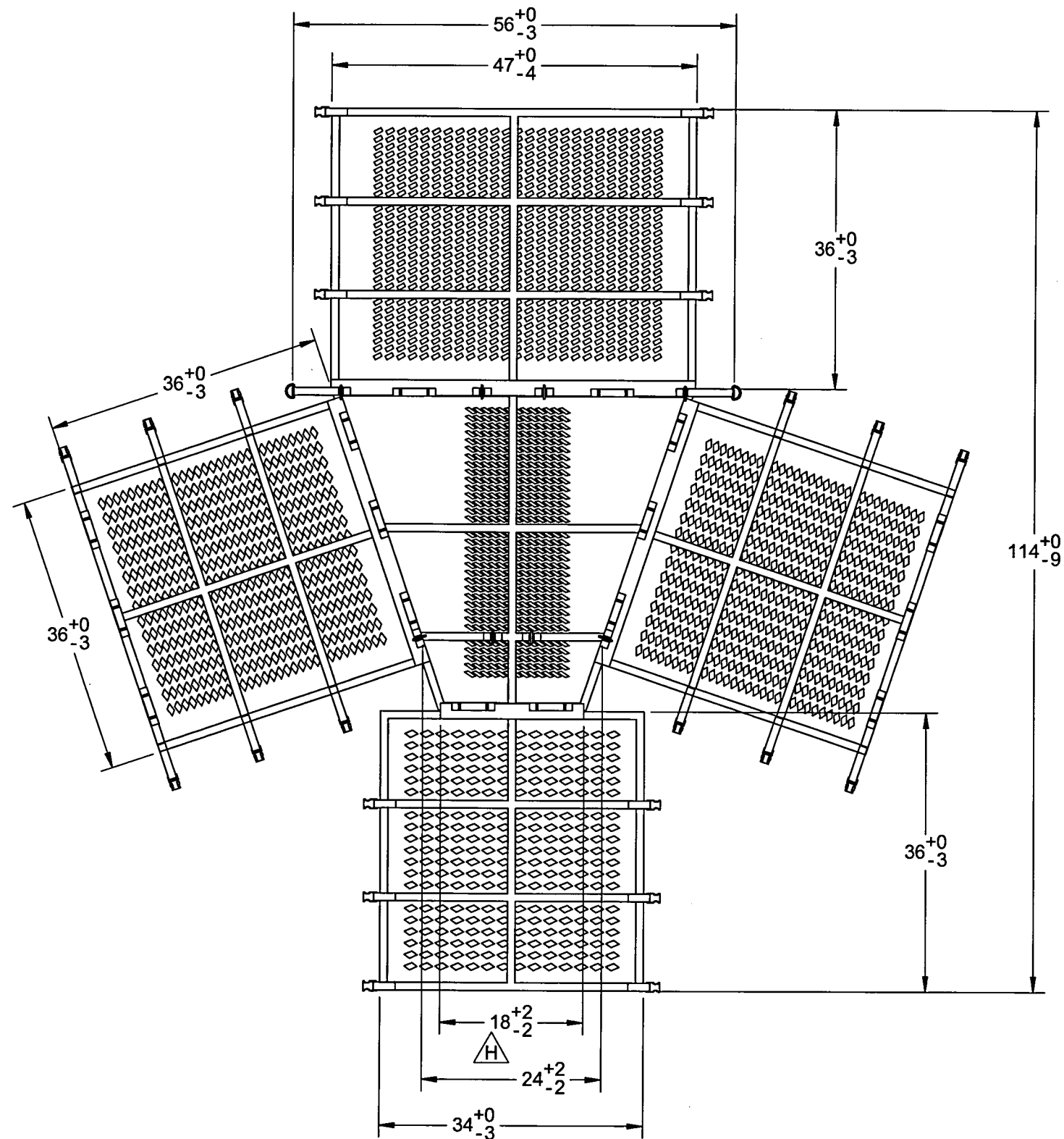
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER TABLE 1 UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: WITH SEWN ON LABEL "DART AEROSPACE LTD P/N D5366-041"
- 7) WEIGHT: 9 LBS (REFERENCE ONLY)
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH 0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS
- 9) D5366-045/-047/-049(2) PANEL ASSEMBLIES SEWN TO D5366-043 TOP PANEL ASSY WITH DOUBLE CONTINUOUS STITCH ALONG SEAM, 0.8 SPACING, CENTERED ON WEBBING
- 10) REINFORCE ALL "HINGE" CORNERS AS REQUIRED TO PREVENT THE HEAT-CUT ENDS FROM CRACKING

H	SHEET 1: ADDED NOTE 10. SHEET 2: ADD 18 DIM. SHEET 7 ALL LENGTH DIMENSIONS NOW REF ADD NOTE 8. REASON: CUSTOMER FEEDBACK.	WM	17.05.10
G	SHEETS 8, 9 & 10: DELETE -19. SHEETS 9, 12 & 15: UPDATE NOTE 9. MOVE VIEWS FOR -23 TO SHEET 10. SHEETS 11, 12 & 13: DELETED -29. SHEETS 14, 15 & 16: DELETE -37 (ALL STORAGE POCKETS DELETED). RELOCATE VIEWS FOR -31 TO SHEET 16. REASON: CUSTOMER FEEDBACK POST TRIAL INSTALLATION.	AJS	16.10.05
F	SHEETS 3 AND 4: ADDED (2) D-RINGS WITH LOOPS AND MOVED EXISTING D-RINGS OFF CENTER, D-RINGS ADDED TO UNDERSIDE. SHT 6: DELETED -53. SHEET 11: DELETED -31 AND REPLACE WITH -23. SHEET 14: DELETED -39 AND ADD 3X -7 AND 6X -31. SHEET 15: REDESIGN -31. REASON: CUSTOMER FEEDBACK POST TRIAL INSTALLATION.	AJS	16.09.27
E	SHT 3 ADDED ITEM 11. SHT 4 ADDED DETAIL A (D RING ROTATED 90). SHT 4 -51 WAS -41. SHT 6 ADDED -53. SHT 14 -39 WAS 36.0 LONG. REASON: FACILITATE INSTALLATION.	AJS	16.09.09
D	ADD SHEET 2 (INSPECTION DIMENSIONS), REVISE NOTE 3 (SHEETS 2-15), ADD TABLE 1: TOLERANCES (SHEET 1), 0.8 X 0.8 BOX STITCH WAS 1.8 X 0.8 (SHEET 4), CORRECT PART WEIGHT (SHEET 1, 2), REMOVE PART WEIGHTS (SH 7, 10, 13)ADD TYPE VIIIb TO 2" WEBBING MATERIAL (SHEET 6), ADDED TOLERANCES TO LOCATION OF D5366-41 ONTO D5366-043 (SHEET 4)	DB	16.06.09
C	MAKE WEIGHTS REFERENCE ONLY(NOTE 7,SH 1,2,6,9,12), ADD D5366-41 CARIBINER STRAP (2 PL, SH 2,3), ADD D5366-5 D RING (2 PL), ADD D5366-21 D RING LOOP (2 PL, SH 2,3)	DB	16.05.19
B	DELETE D5366-141, ADD D5321-5, D5366-21D RING LOOP WAS D5366-21 HANGER LOOP	DB	16.02.08
A	NEW ISSUE	DB	15.11.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WM		
CHECKED	WM	DRAWING NO.	REV. H
MFG. APPR.	DD	D5366	SHEET 1 OF 16
APPROVED	WM	TITLE	SCALE
DE APPR.	D9	AW139 CARGO NET	NTS
DATE	17.05.10	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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2017-05-16

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D5366-041 INCOMING INSPECTION DIMENSIONS

NOTES:

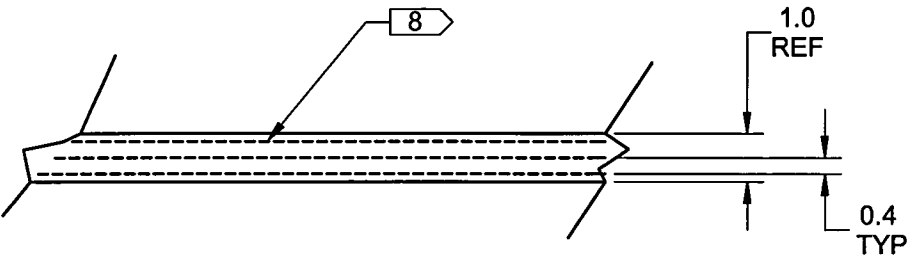
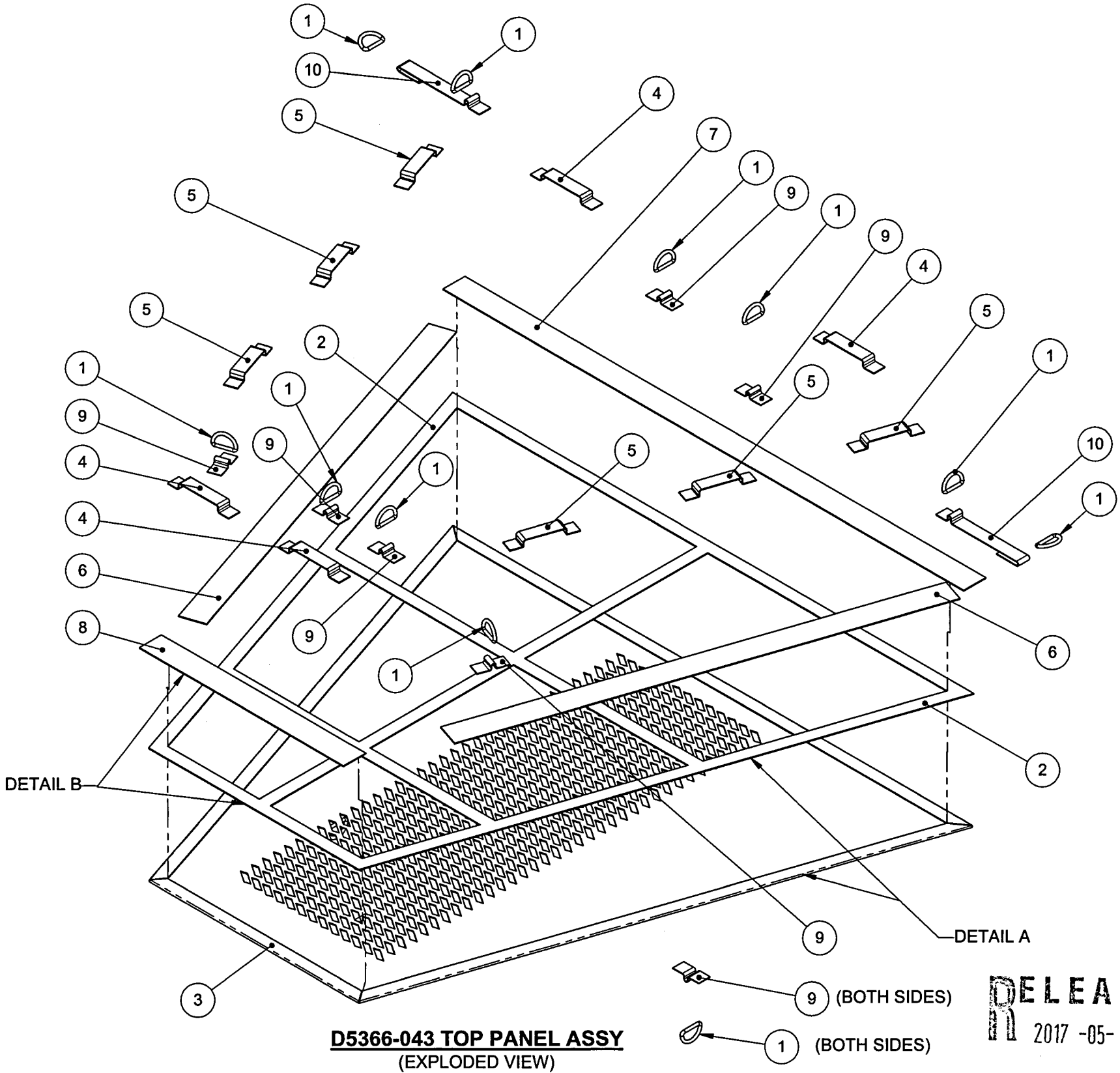
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: FOR INCOMING INSPECTION, AS INDICATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 9 LBS (REF)

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2017-05-16

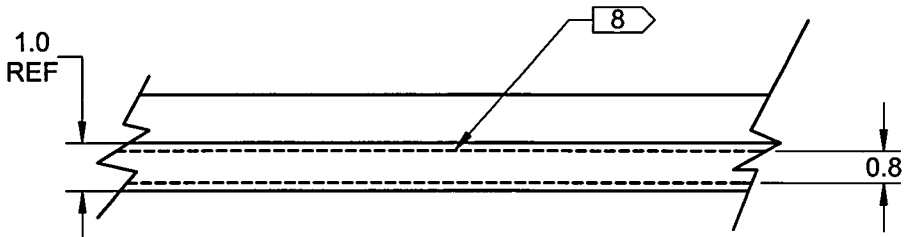
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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WM		
CHECKED	WM	DRAWING NO. D5366	REV. H
MFG. APPR.	DD		SHEET 2 OF 16
APPROVED	WM	TITLE AW139 CARGO NET	SCALE
DE APPR.	DB		NTS
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ITEM	QTY -043	P/N	DESCRIPTION
	X	D5366-043	TOP PANEL ASSY
1	12	D5321-5	D RING
2	1	D5366-1	TOP PANEL WEBBING
3	1	D5366-3	TOP PANEL MESH
4	4	D5366-5	LONG LOOP
5	6	D5366-7	SHORT LOOP
6	2	D5366-9	SIDE SEAM
7	1	D5366-11	FWD SEAM
8	1	D5366-13	AFT SEAM
9	8	D5366-21	D RING LOOP
10	2	D5366-51	CARABINER STRAP



DETAIL A: TYPICAL MESH-TO-WEBBING STITCH PATTERN



DETAIL B: TYPICAL SEAM-TO-WEBBING STITCH PATTERN
(SHOWN FROM UNDERSIDE OF WEBBING, MESH REMOVED)

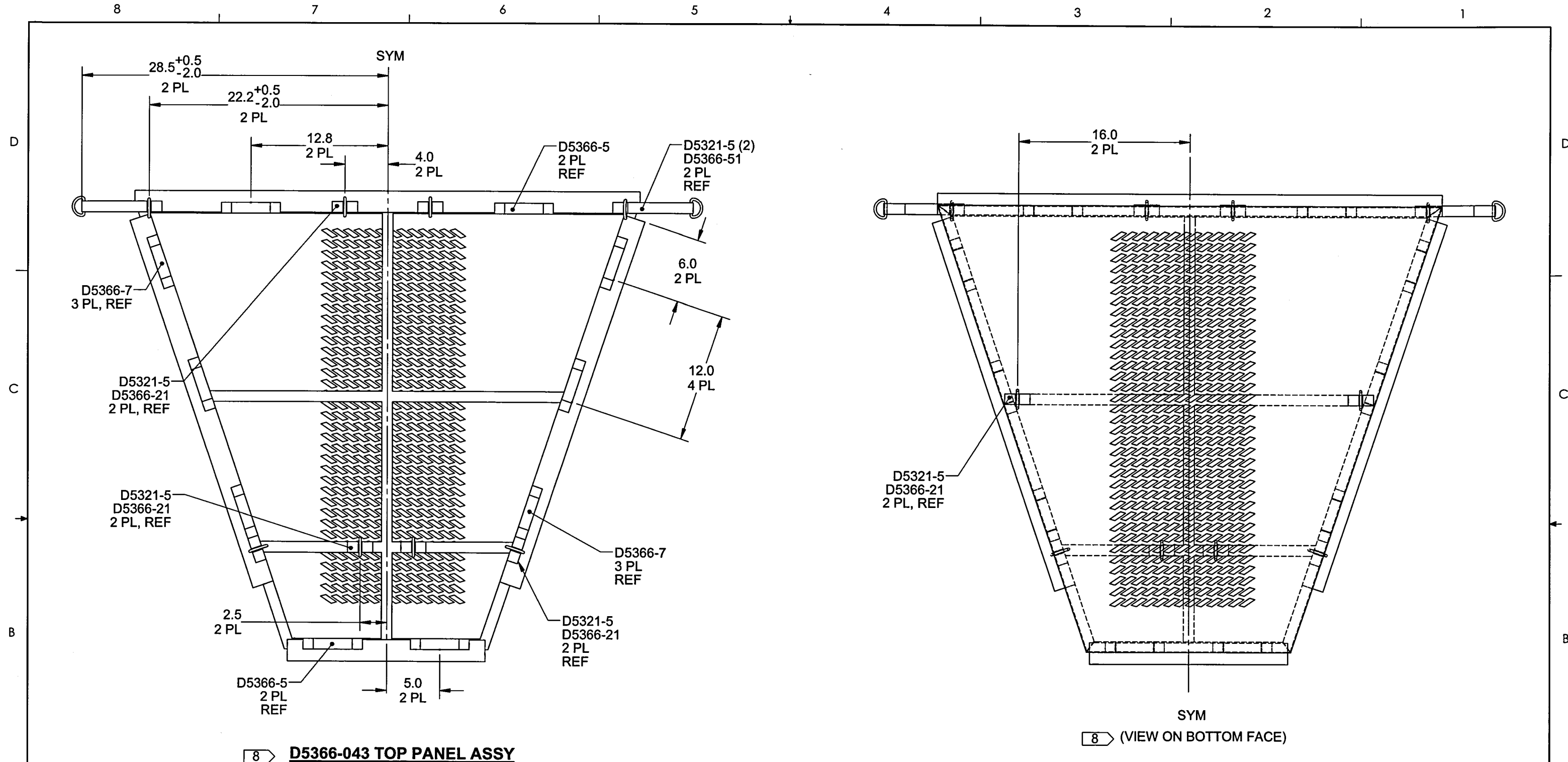
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS

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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WM		
CHECKED	WM	DRAWING NO.	REV. H
MFG. APPR.	DD	D5366	SHEET 3 OF 16
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW139 CARGO NET	NTS
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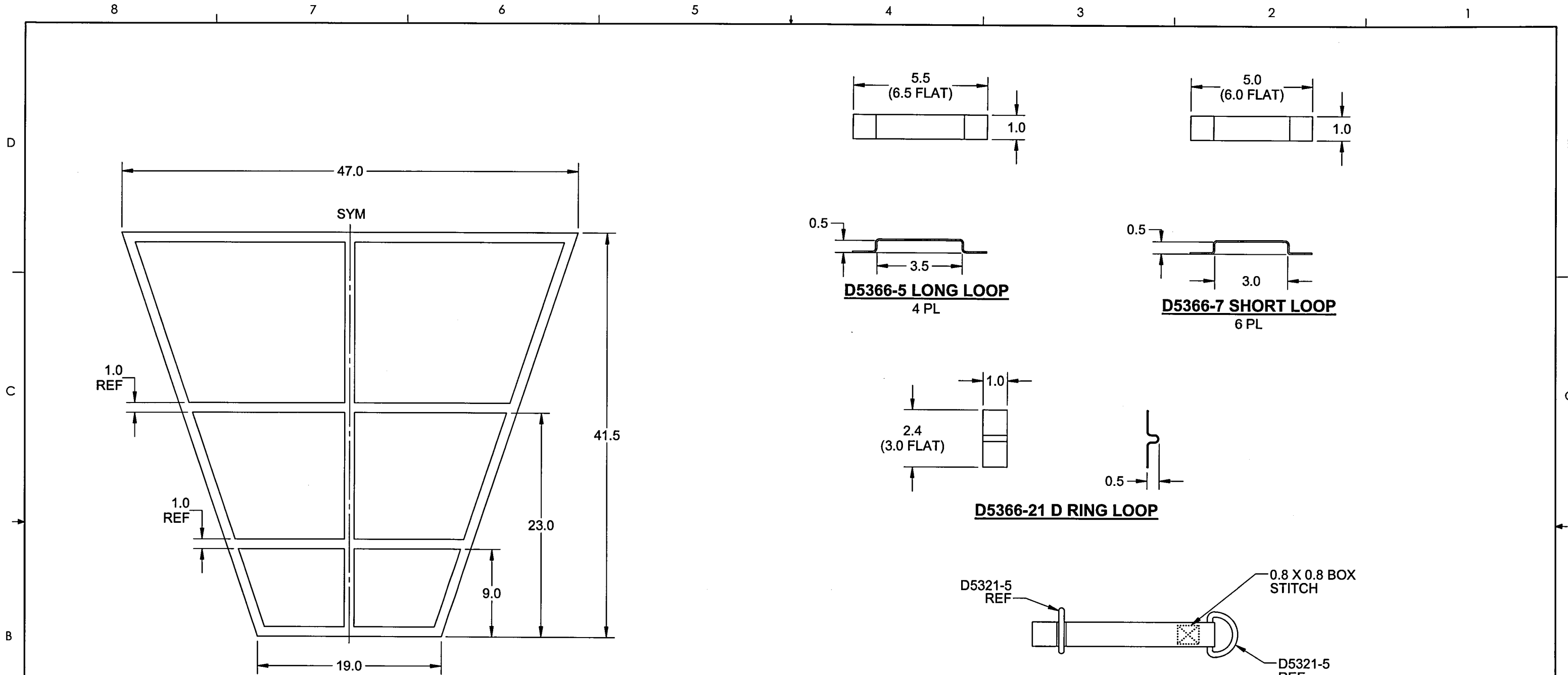
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH 0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS.

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DRAWN	WM	HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.	DD	D5366	SHEET 4 OF 16
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D5366-1 TOP PANEL WEBBING

D5366-21 D RING LOOP

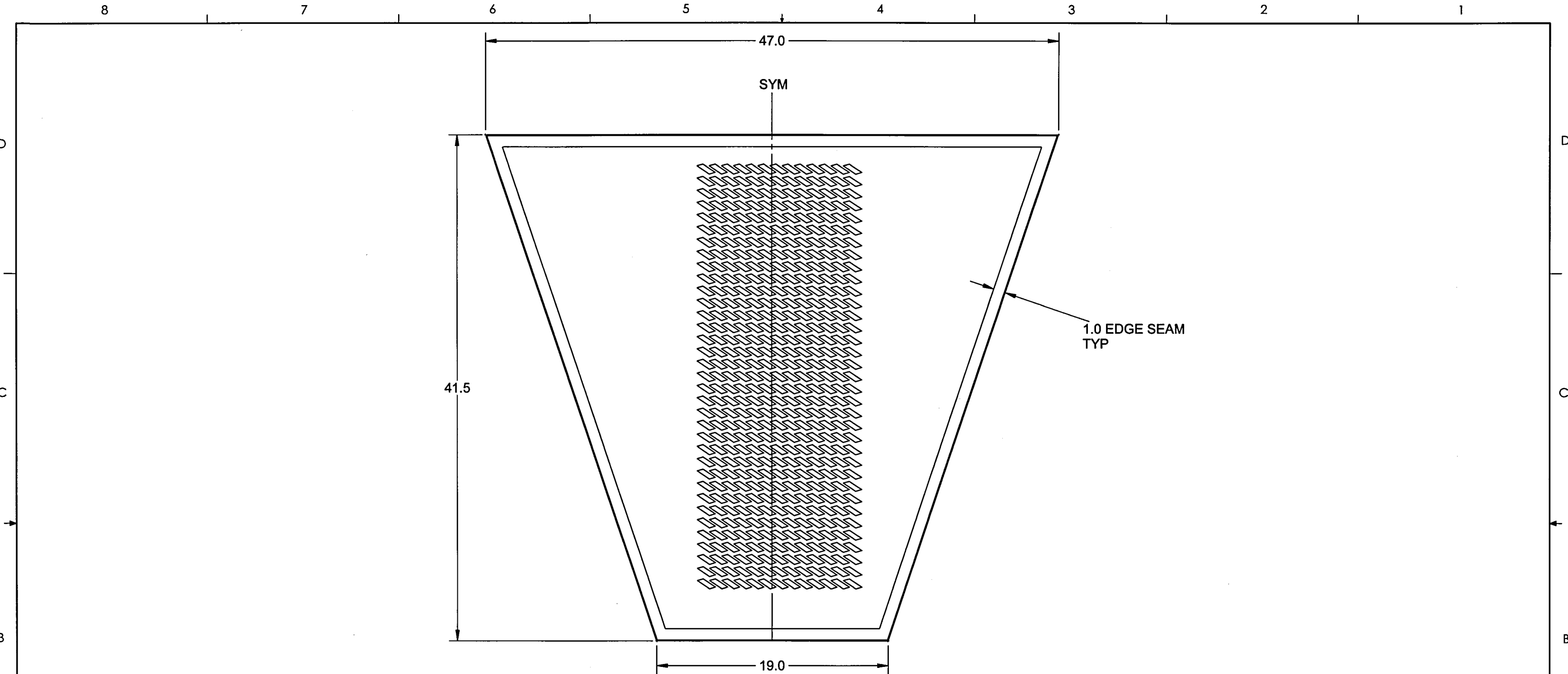
D5366-51 CARABINER STRAP

- NOTES:
- 1) MATERIAL: WEBBING MATERIAL: 1" NYLON, MIL-W-4088, TYPE XVII, CLASS 1 OR 1A, COLOR BLACK
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II
(OR A-A-59826) CLASS A, SIZE FF, COLOR BLACK
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A
 - 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS.

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DESIGN	DB	DART AEROSPACE LTD	
DRAWN	WM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	WM	DRAWING NO.	REV. H
MFG. APPR.	DD	D5366	SHEET 5 OF 16
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW139 CARGO NET	NTS
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D5366-3 TOP PANEL MESH

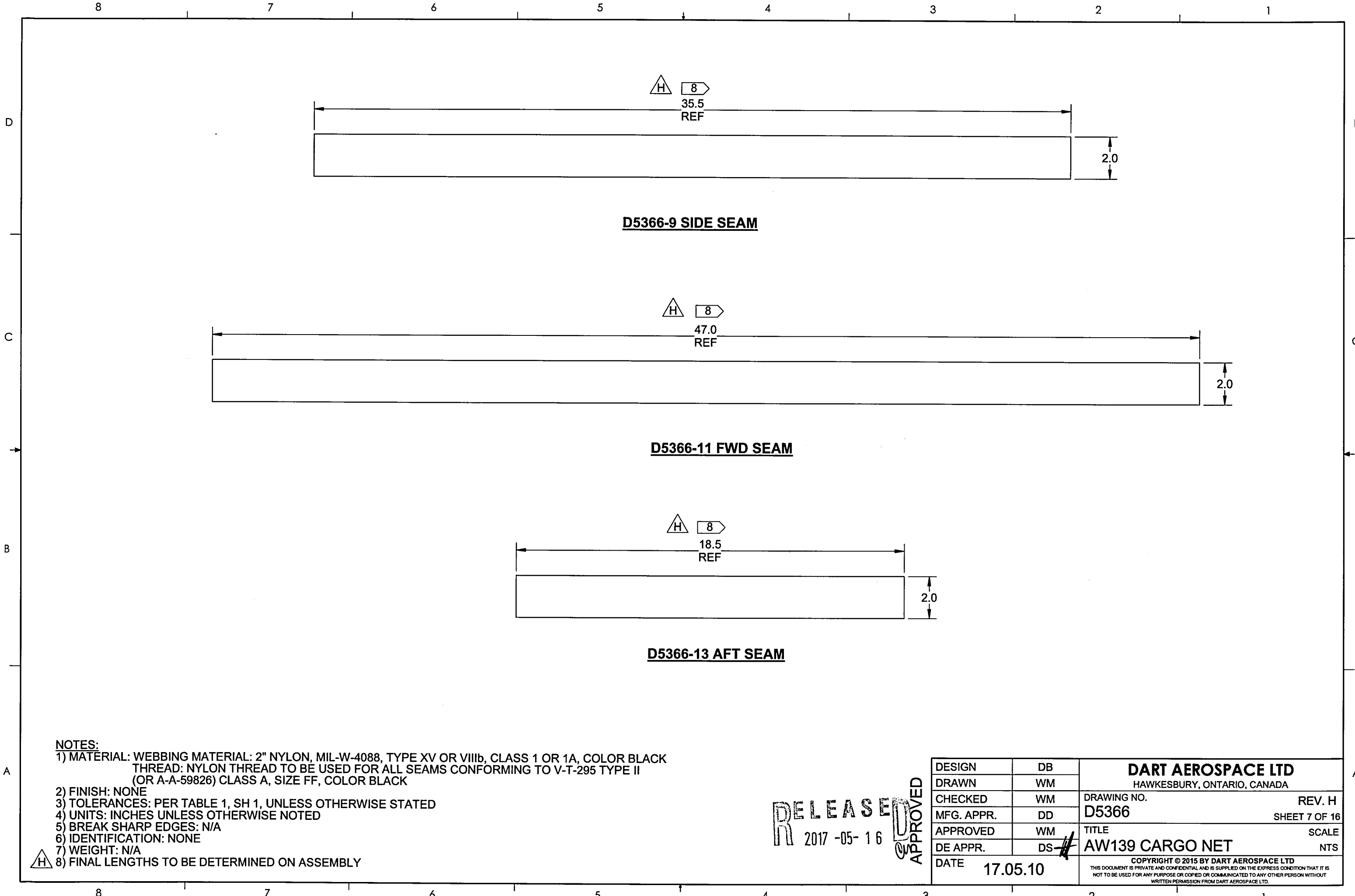
NOTES:

- 1) MATERIAL: 100% H.T. NYLON MESH BLACK (NOM. 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
- 2) FINISH: NONE
- 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

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2017-05-16

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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WM		
CHECKED	WM	DRAWING NO. D5366	REV. H
MFG. APPR.	DD	SHEET 6 OF 16	
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW139 CARGO NET	NTS
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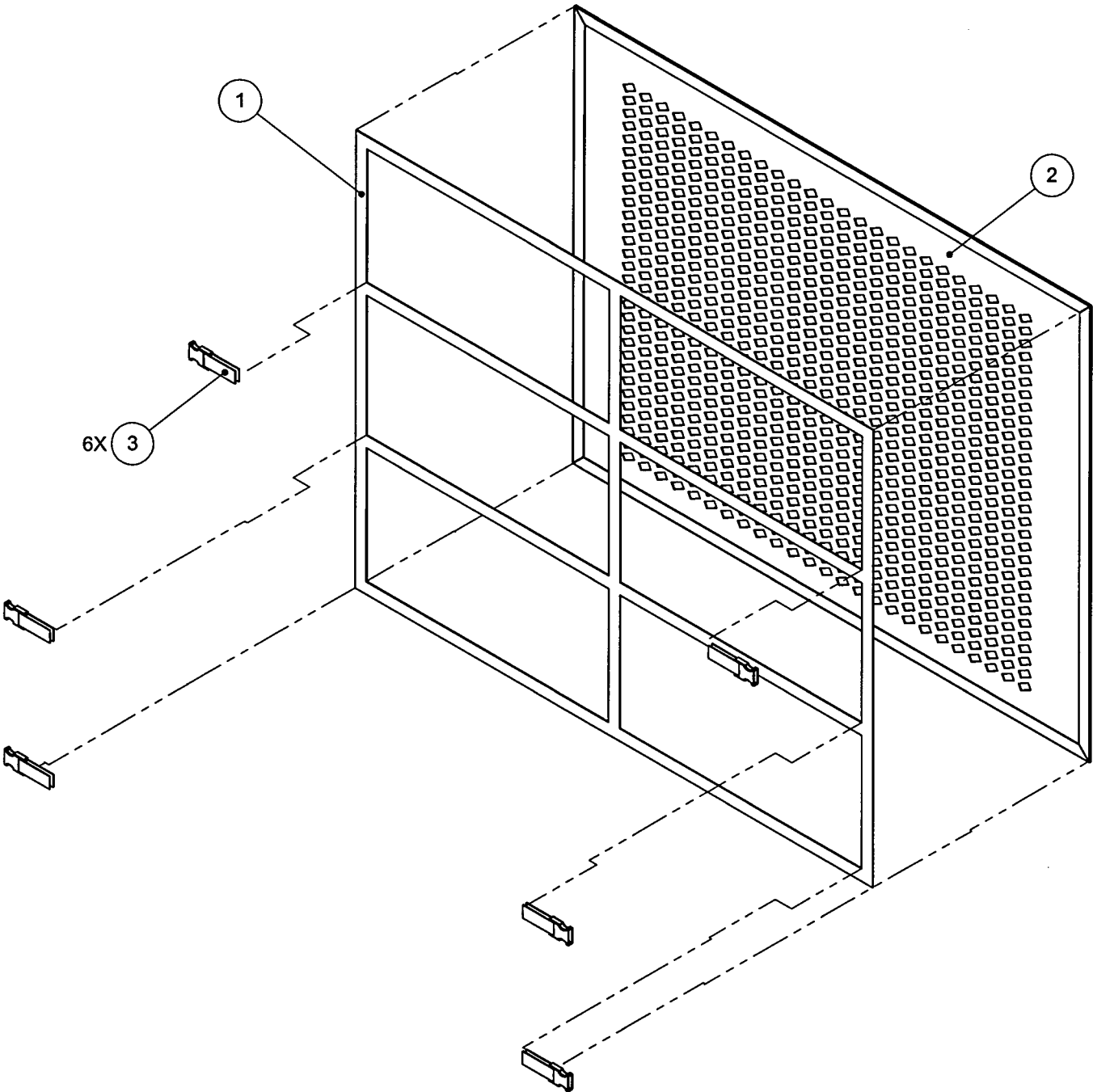
NOTES:

- 1) MATERIAL: WEBBING MATERIAL: 2" NYLON, MIL-W-4088, TYPE XV OR VIIIb, CLASS 1 OR 1A, COLOR BLACK
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II
(OR A-A-59826) CLASS A, SIZE FF, COLOR BLACK
- 2) FINISH: NONE
- 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) FINAL LENGTHS TO BE DETERMINED ON ASSEMBLY

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2017-05-16
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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WM		
CHECKED	WM	DRAWING NO. D5366	REV. H
MFG. APPR.	DD	SHEET 7 OF 16	
APPROVED	WM	TITLE	SCALE
DE APPR.	DS-#	AW139 CARGO NET	NTS
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ITEM	QTY -045	P/N	DESCRIPTION
	X	D5366-045	FWD PANEL ASSY
1	1	D5366-15	FWD PANEL WEBBING
2	1	D5366-17	FWD PANEL MESH
3	6	D5366-23	BUCKLE STRAP



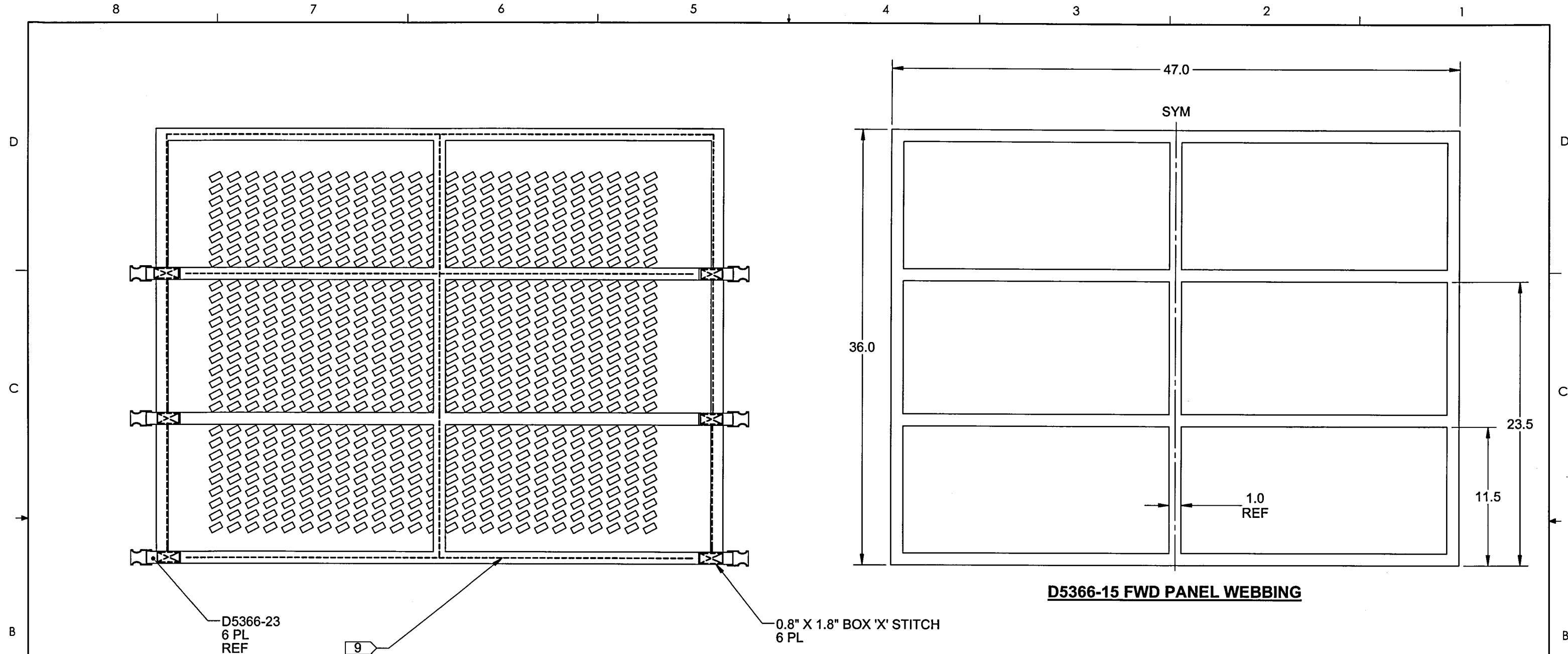
D5366-045 FWD PANEL ASSY
(EXPLODED VIEW)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS

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2017-05-16
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DESIGN	DB	DART AEROSPACE LTD	
DRAWN	WM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	WM	DRAWING NO.	REV. H
MFG. APPR.	DD	D5366	SHEET 8 OF 16
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW139 CARGO NET	NTS
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D5366-045 FWD PANEL ASSY

D5366-15 FWD PANEL WEBBING

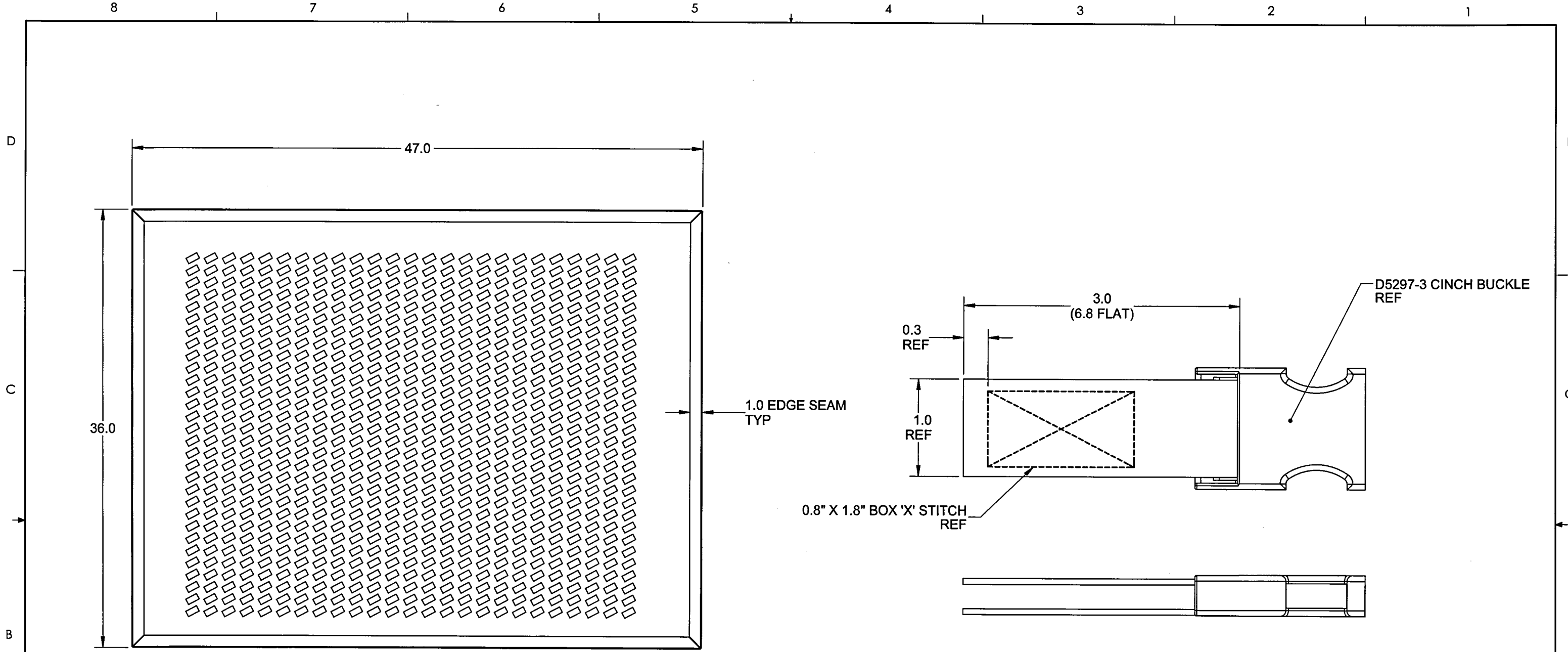
NOTES:

- 1) MATERIAL: D5366-15: WEBBING MATERIAL: 1" NYLON, MIL-W-4088, TYPE XVII, CLASS 1 OR 1A, COLOR BLACK
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II
(OR A-A-59826) CLASS A, SIZE FF, COLOR BLACK
D5366-23: WEBBING MATERIAL: 1" NYLON, MIL-W-4088, TYPE XVII, CLASS 1 OR 1A, COLOR RED
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II
(OR A-A-59826) CLASS A, SIZE FF, COLOR BLACK

- 2) FINISH: NONE
3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: N/A
8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS
9) D5366-17 FWD PANEL MESH IS TO BE SEWN TO THE D5366-15 FWD PANEL WEBBING WITH TRIPLE CONTINUOUS STITCH CENTERED ON WEBBING,
0.4" SPACING (PER DETAIL A, SHEET 3).

RELEASED
2017-05-16
APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WM		
CHECKED	WM	DRAWING NO. D5366	REV. H
MFG. APPR.	DD	SHEET 9 OF 16	
APPROVED	WM	TITLE AW139 CARGO NET	SCALE NTS
DE APPR.	DS	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	17.05.10		



D5366-17 FWD PANEL MESH

D5366-23 BUCKLE STRAP
6 PL

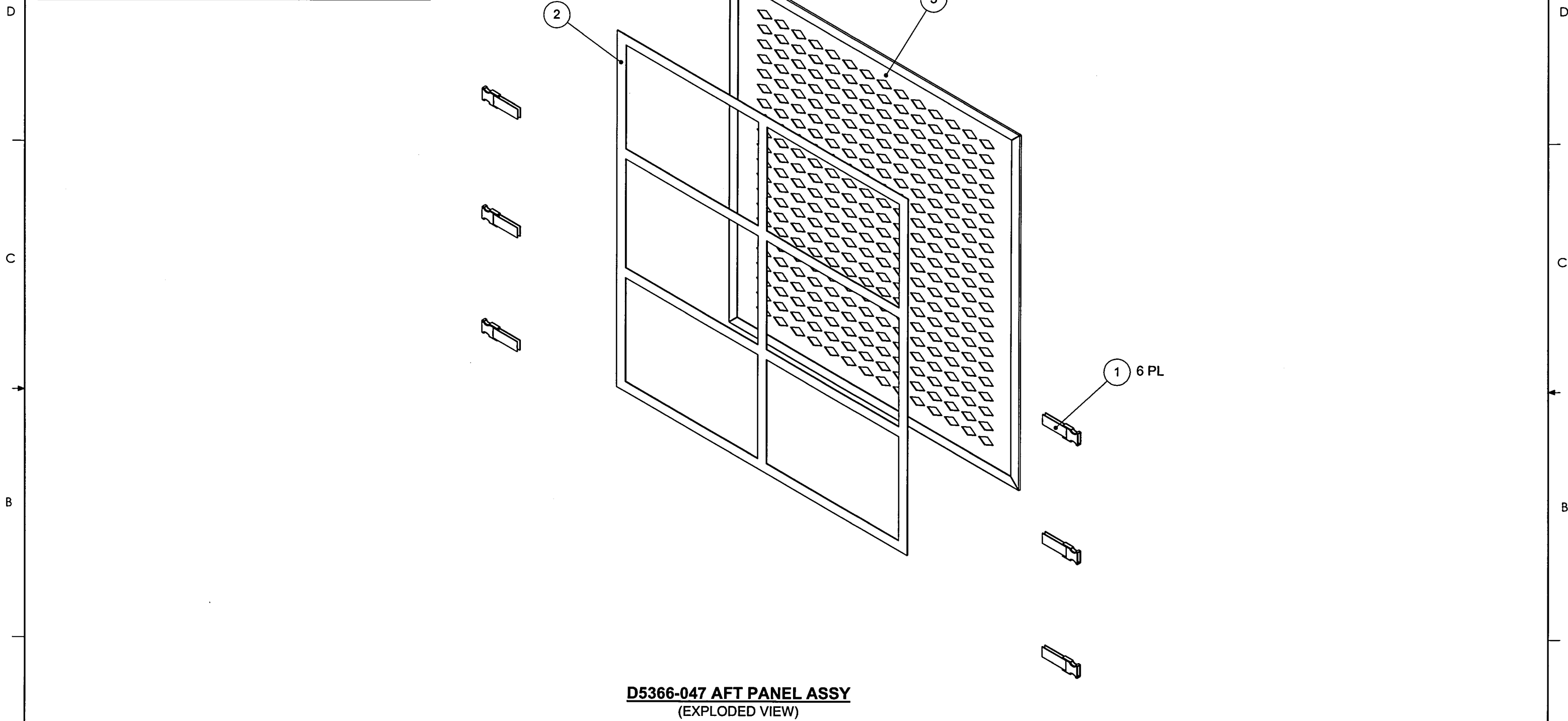
- NOTES:**
1) MATERIAL: 100% H.T. NYLON MESH BLACK (NOM. 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
2) FINISH: NONE
3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: N/A

RELEASED
2017-05-16

APPROVED

DESIGN	DB	DART AEROSPACE LTD	
DRAWN	WM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	WM	DRAWING NO.	REV. H
MFG. APPR.	DD	D5366	SHEET 10 OF 16
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW139 CARGO NET	NTS
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ITEM	QTY -047	P/N	DESCRIPTION
	X	D5366-047	AFT PANEL ASSY
1	6	D5366-23	BUCKLE STRAP
2	1	D5366-25	AFT PANEL WEBBING
3	1	D5366-27	AFT PANEL MESH

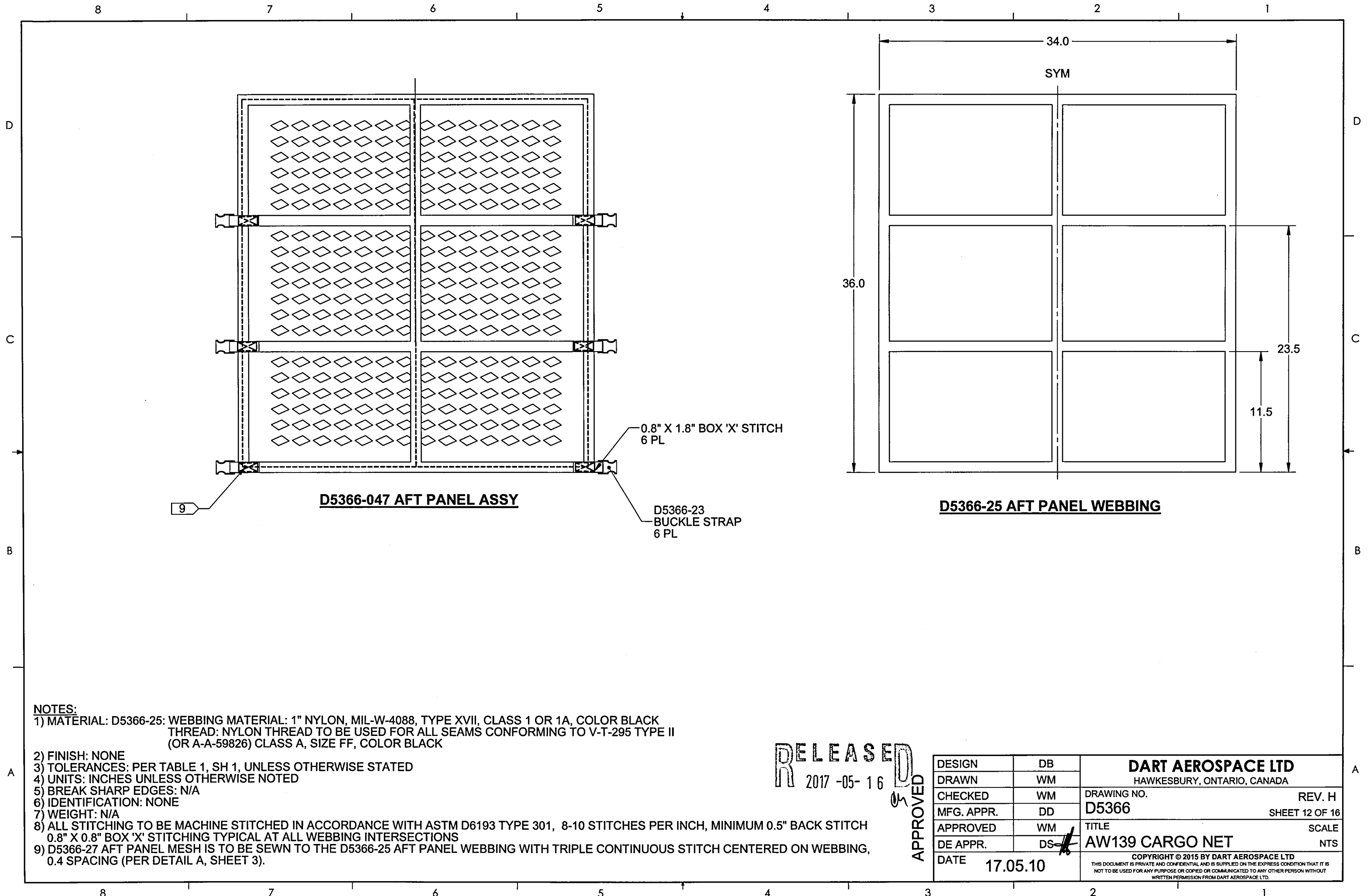


NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A
8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS

RELEASED
2017-05-16

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WM		
CHECKED	WM	DRAWING NO. D5366	REV. H
MFG. APPR.	DD	SHEET 11 OF 16	
APPROVED	WM	TITLE AW139 CARGO NET	SCALE NTS
DE APPR.	DS	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	17.05.10		

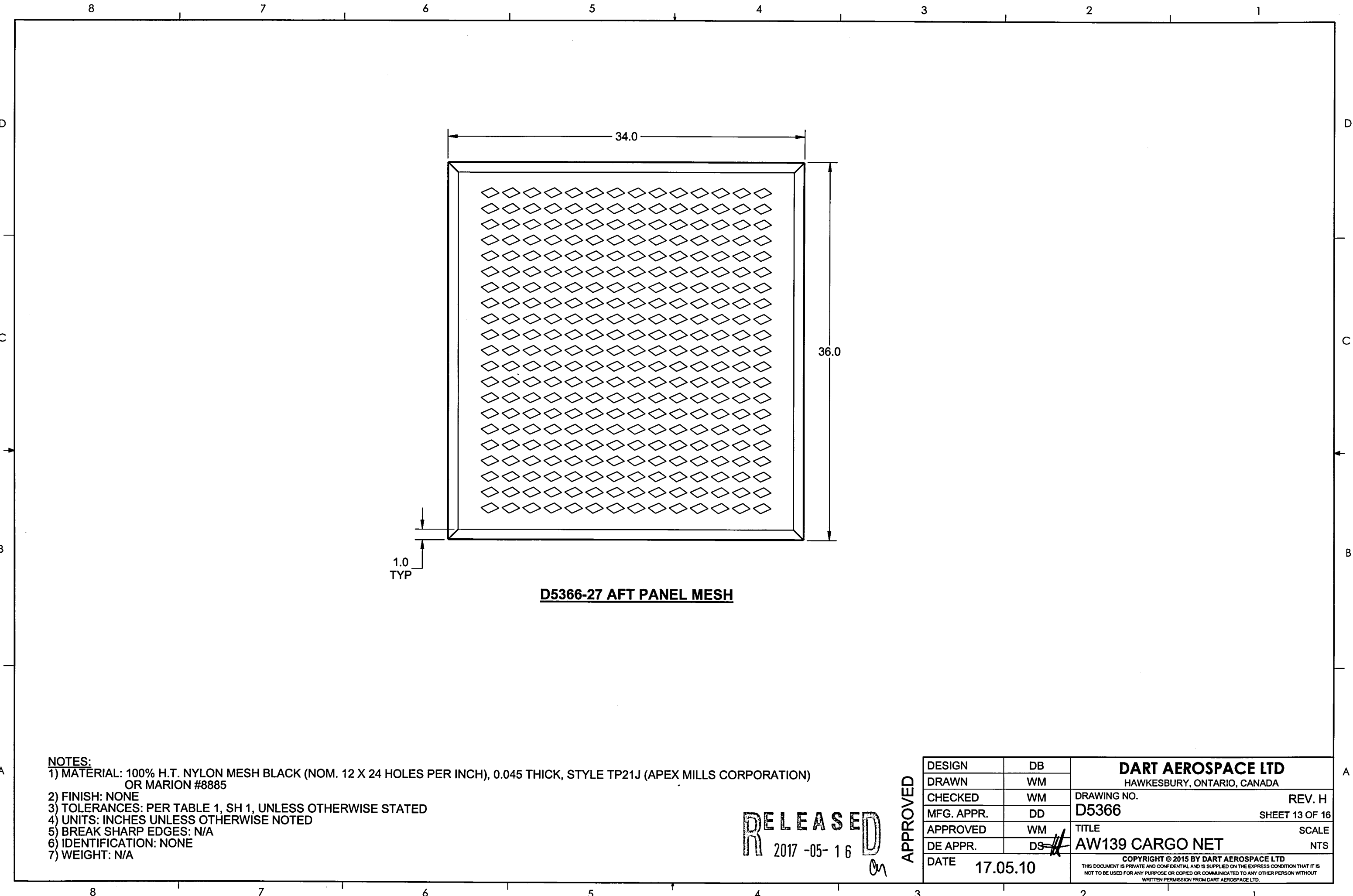


NOTES:

- 1) MATERIAL: D5366-25: WEBBING MATERIAL: 1" NYLON, MIL-W-4088, TYPE XVII, CLASS 1 OR 1A, COLOR BLACK
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II
(OR A-A-59826) CLASS A, SIZE FF, COLOR BLACK
- 2) FINISH: NONE
- 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS
- 9) D5366-27 AFT PANEL MESH IS TO BE SEWN TO THE D5366-25 AFT PANEL WEBBING WITH TRIPLE CONTINUOUS STITCH CENTERED ON WEBBING,
0.4 SPACING (PER DETAIL A, SHEET 3).

RELEASED
2017-05-16
APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WM		
CHECKED	WM	DRAWING NO. D5366	REV. H
MFG. APPR.	DD	SHEET 12 OF 16	
APPROVED	WM	TITLE AW139 CARGO NET	SCALE NTS
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DATE	17.05.10		



1.0
TYP

D5366-27 AFT PANEL MESH

NOTES:

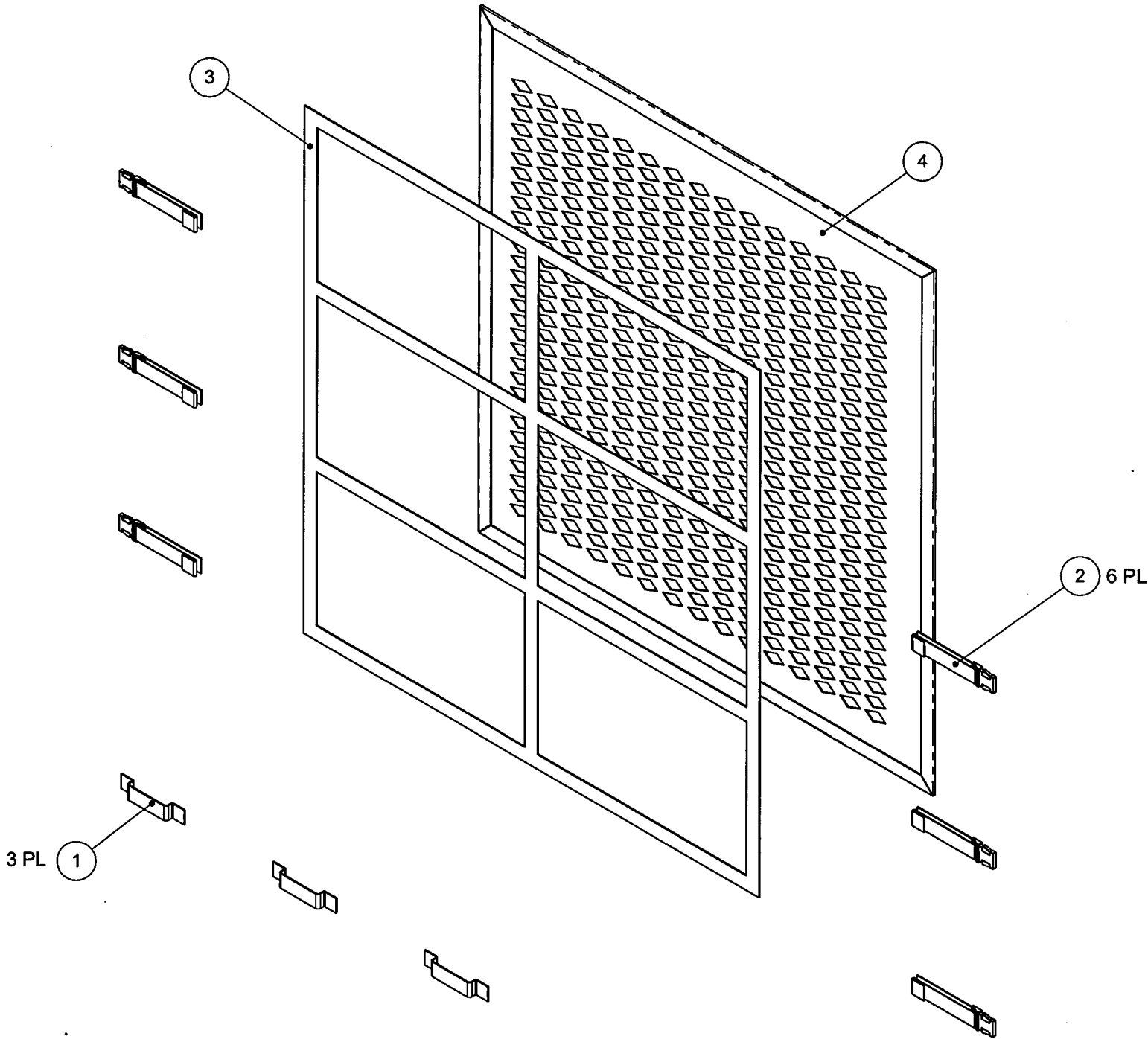
- 1) MATERIAL: 100% H.T. NYLON MESH BLACK (NOM. 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
- 2) FINISH: NONE
- 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED
2017 -05- 16

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WM		
CHECKED	WM	DRAWING NO. D5366	REV. H
MFG. APPR.	DD	SHEET 13 OF 16	
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW139 CARGO NET	NTS
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ITEM	QTY -049	P/N	DESCRIPTION
	X	D5366-049	SIDE PANEL ASSY
1	3	D5366-7	SHORT LOOP
2	6	D5366-31	CINCH STRAP
3	1	D5366-33	SIDE PANEL WEBBING
4	1	D5366-35	SIDE PANEL MESH



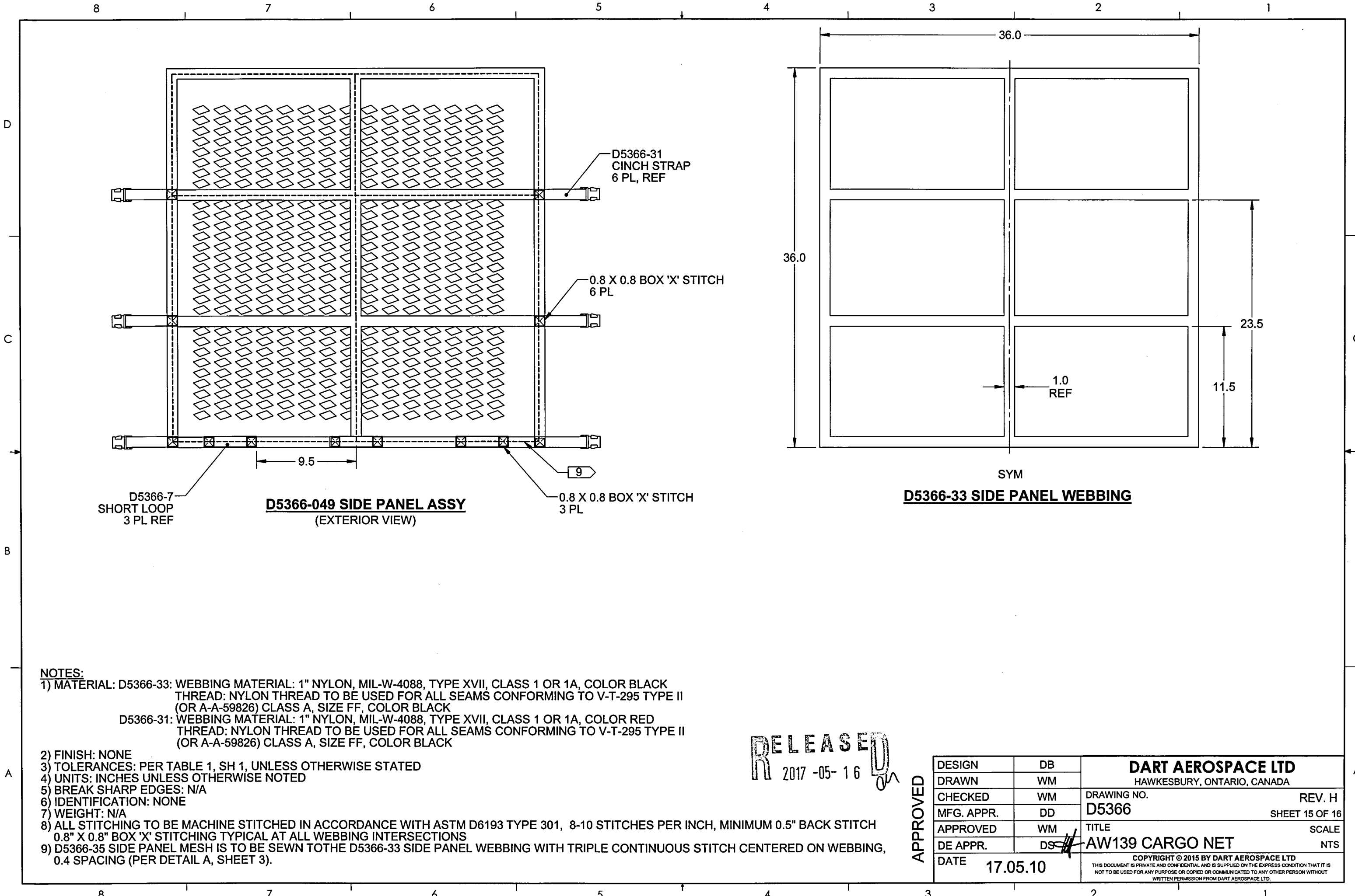
D5366-049 SIDE PANEL ASSY
(EXPLODED VIEW)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS

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2017 -05- 16
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DESIGN	DB	DART AEROSPACE LTD	
DRAWN	WM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	WM	DRAWING NO.	REV. H
MFG. APPR.	DD	D5366	SHEET 14 OF 16
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW139 CARGO NET	NTS
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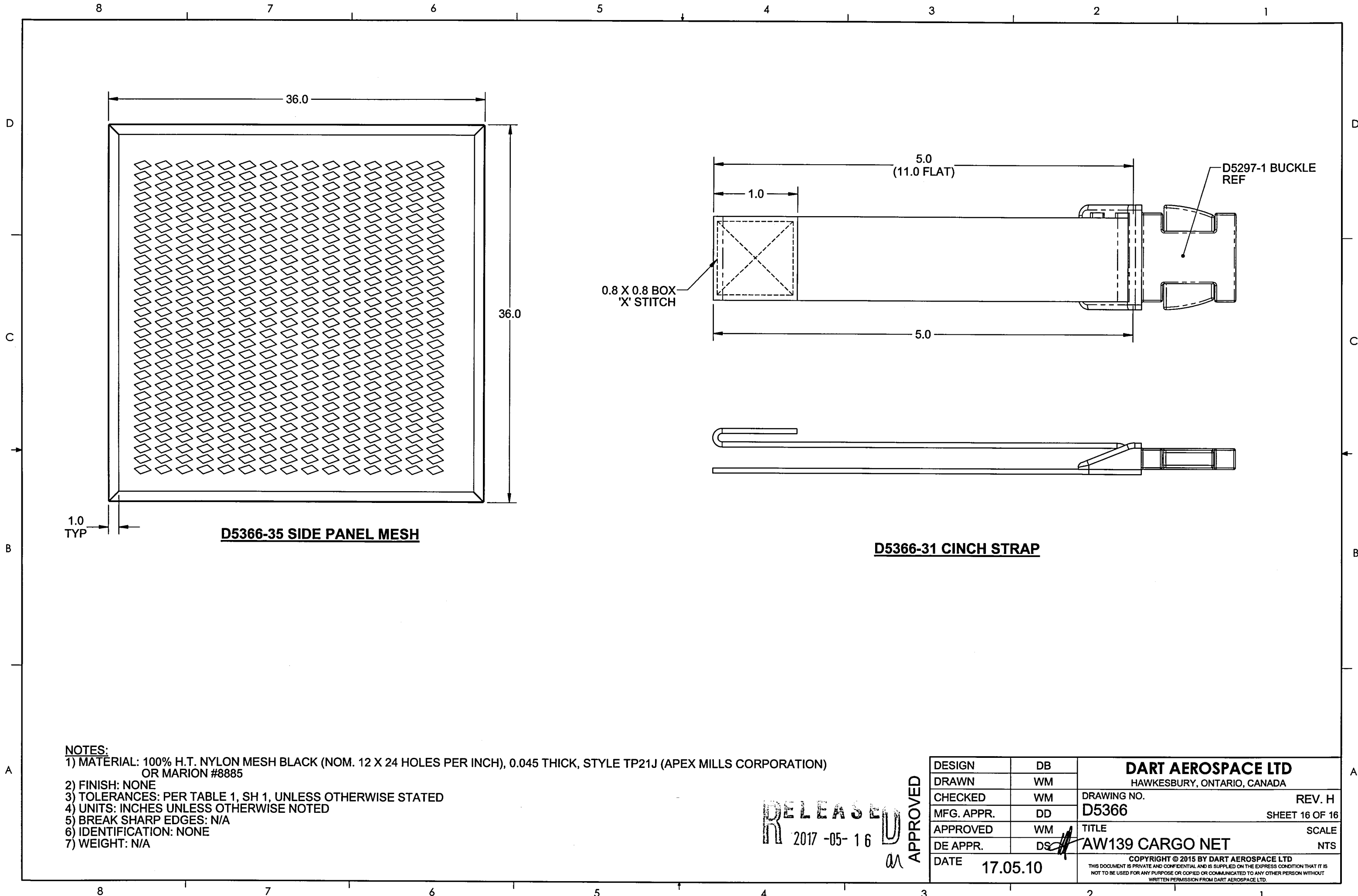


NOTES:
1) MATERIAL: D5366-33: WEBBING MATERIAL: 1" NYLON, MIL-W-4088, TYPE XVII, CLASS 1 OR 1A, COLOR BLACK
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II
(OR A-A-59826) CLASS A, SIZE FF, COLOR BLACK
D5366-31: WEBBING MATERIAL: 1" NYLON, MIL-W-4088, TYPE XVII, CLASS 1 OR 1A, COLOR RED
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II
(OR A-A-59826) CLASS A, SIZE FF, COLOR BLACK
2) FINISH: NONE
3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: N/A
8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS
9) D5366-35 SIDE PANEL MESH IS TO BE SEWN TO THE D5366-33 SIDE PANEL WEBBING WITH TRIPLE CONTINUOUS STITCH CENTERED ON WEBBING,
0.4 SPACING (PER DETAIL A, SHEET 3).

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2017-05-16

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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WM		
CHECKED	WM	DRAWING NO.	REV. H
MFG. APPR.	DD	D5366	SHEET 15 OF 16
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW139 CARGO NET	NTS
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NOTES:

- 1) MATERIAL: 100% H.T. NYLON MESH BLACK (NOM. 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
- 2) FINISH: NONE
- 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED
2017-05-16

APPROVED
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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WM		
CHECKED	WM	DRAWING NO. D5366	REV. H
MFG. APPR.	DD	SHEET 16 OF 16	
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW139 CARGO NET	NTS
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